# **USA Ground Operations CIL Sheet**

Critical Item: Coupling

NASA Part No: None

Criticality Category: 2

Total Quantity: 4

Mfg/Part No: Gleason Reel / None

System: 325 Ton Crane

Find No.	Qty	Area	PMN	Baseline	Drawing / Sheet
None	2	VAB HB-1,2	H72-1200-01	389.00	032656 / All
None	2	VAB HB-3,4	H72-1200-02	389.00	032656 / AII

#### **Function:**

Transmits torque from the Cable Reel Drive Motor to the Gear Reducer and Electrical Control Cable Spool.

Failure Mode No. Failure Mode	Failure Cause Failure Effect	Detection Method Time to Effect	Crit Cat
09FY120-001.015	Catastrophic structual failure.	Visual	2
Coupling failure	Loss of torque to cable reel. Cable will unwind off cable reel onto load. Possible loss / damage to a vehicle system (TPS).	1 Second	

#### **ACCEPTANCE RATIONALE**

### Design:

- The design is based on industry standards.
- The maximum applied torque is 80% of the maximum allowable rated torque.

#### Test:

- OMRSD File VI requires annual performance of hoist operational test.
- OMI Q3521, operating instructions, requires all crane systems to be operated briefly in all speeds to verify satisfactory operation before lifting operations.

### Inspection:

• OMI Q6339, maintenance instructions, requires semi-annual inspection for general condition of the cable reels.

### Failure History:

• Current data on test failures, unexplained anomalies, and other failures experienced during ground processing activities can be found in the PRACA database. The PRACA database was researched and no data was found on this component in the critical failure mode.

## Operational Use:

Correcting Action	Timeframe	
There is no action which can be taken to mitigate the failure effect.	Since no correcting action is available,	
	timeframe does not apply.	